80’s Steampunk Sunglasses
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Stencil
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Step 1:
Print out the stencils, cover it with clear or masking tape, and start outlining the stencil.

Step 2:
When making the lens, doodle from one side of the circle to the other.

Step 3:
While it's hot, carefully use your hands to curve the lens.

Step 4:
Make another lens for the other eye. Once it's finish, it should look something like this.

Step 5:
Next, work on the inner lens of the glasses. Use a transparent strand to connect the inner lens and the rim.

Step 6:
Then, using a PLA strand, coat it with a black FLEXY
Step 7:
While it is hot, carefully tighten the FLEXY using a tweezer.

Step 8:
Stick the FLEXY cylinder with the lens using PLA.

Step 9:
Insert a small PLA strand.

Step 10:
Using PLA, doodle over the strand for it to stick on the upper rim of the glasses.

Step 11:
Repeat Steps 6-10 on the other side and you should be able to open and close the lens.

Step 12:
Next, with the help of the stencils, doodle the temples of your glasses.
Step 13:
Doodle the end piece on the side of the rim.

Step 14:
Wrap your unblocking tool with masking tape and doodle around 1-2cm high. Remember to keep a few space.

Step 15:
Stick semi-cylinder on the end piece.

Step 16:
Insert a PLA strand, doodle the hinge with the temple. (Make sure you give it a little space for it to move)

Step 17:
Adjust the end piece. Don't forget to repeat Steps 13-17 on the other side of the glasses!