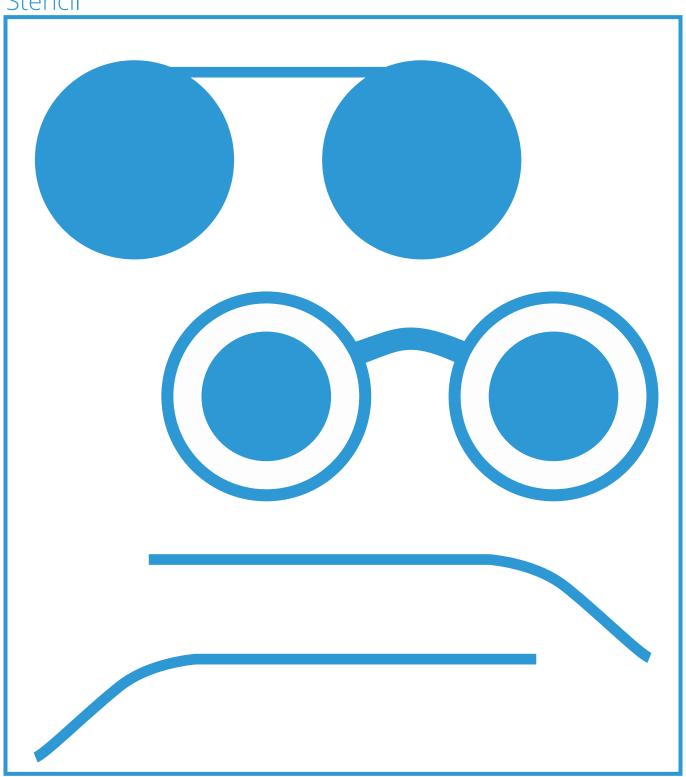


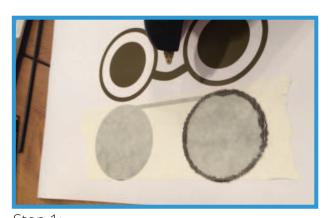




Stencil







Step 1:

Print out the stencils, cover it with clear or masking tape, and start outlining the stencil.



Step 3:

While it's hot, carefully use your hands to curve the lens.



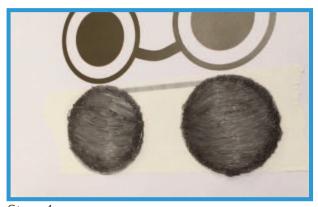
Step 5:

Next, work on the inner lens of the glasses. Use a transparent strand to connect the inner lens and the rim.



Step 2:

When making the lens, doodle from one side of the circle to the other



Step 4:

Make another lens for the other eye. Once it's finish, it should look something like this.



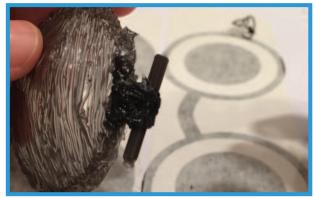
Step 6:

Then, using a PLA strand, coat it with a black FLEXY





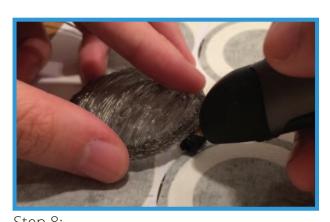
Step 7:
While it is hot, carefully tighten the FLEXY using a tweezer



Step 9:
Insert a small PLA strand.



Repeat Steps 6-10 on the other side and you should be able to open and close the lens.



Step 8:
Stick the FLEXY cylinder with the lens using PLA.



Using PLA, doodle over the strand for it to stick on the upper rim of the glasses.



Next, with the help of the stencils, doodle the temples of your glasses.





Step 13:

Doodle the end piece on the side of the rim.



Step 15: Stick semi-cylinder on the end piece.



Adjust the end piece. Don't forget to repeat Steps 13-17 on the other side of the glasses!



Wrap your unblocking tool with masking tape and doodle around 1-2cm high. Remember to keep a few space.



Insert a PLA strand, doodle the hinge with the temple. (Make sure you give it alittle space for it to move)